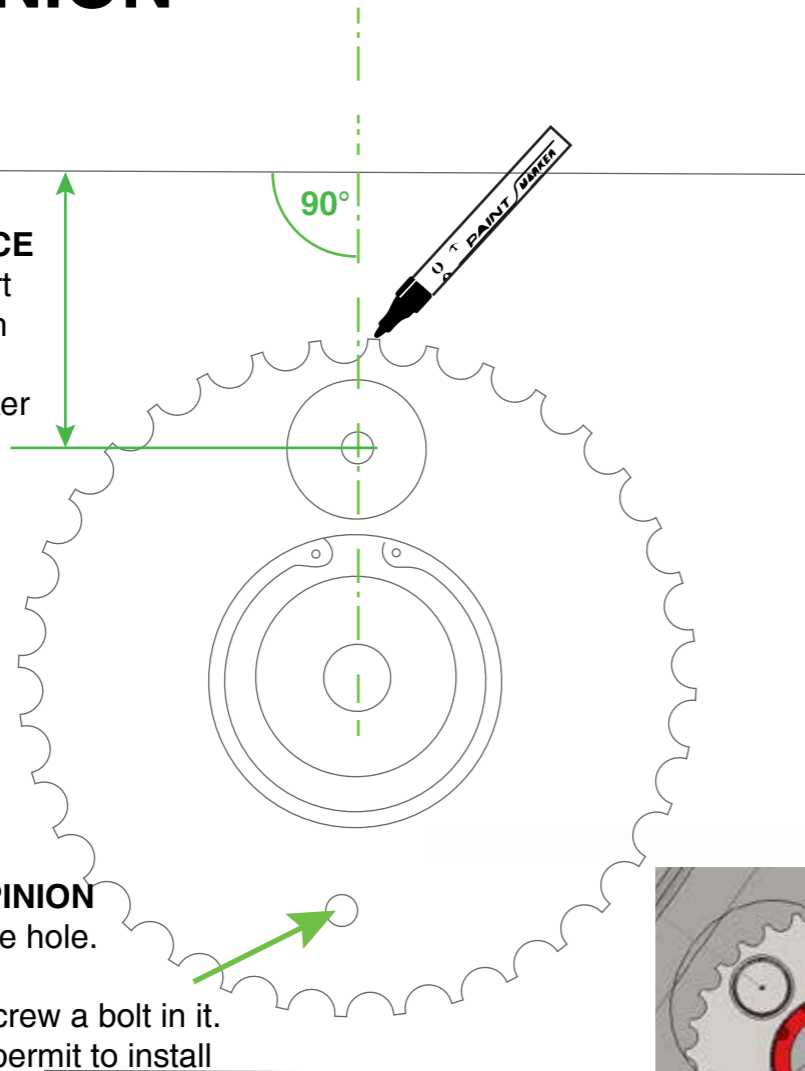


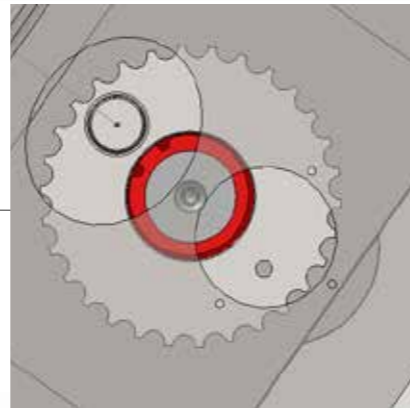
LOWER PINION

1 THE DISTANCE has to be as short as possible. Then mark the highest tooth with a marker



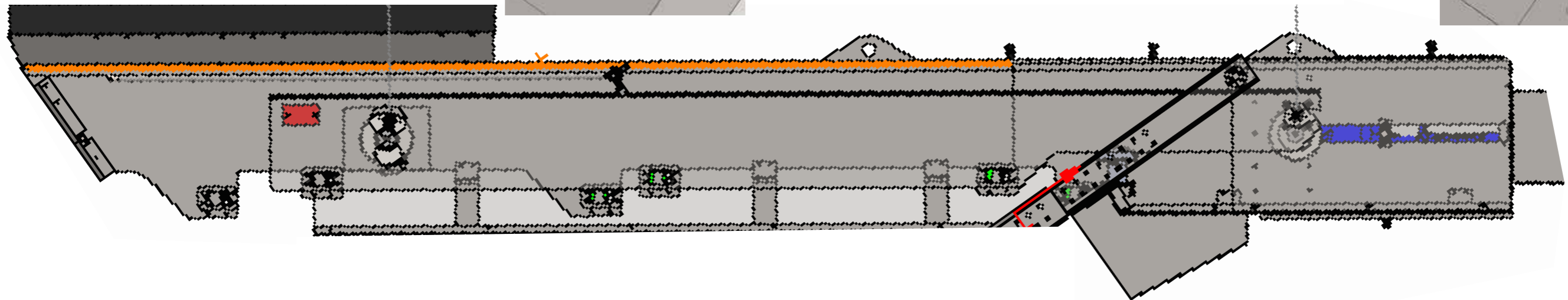
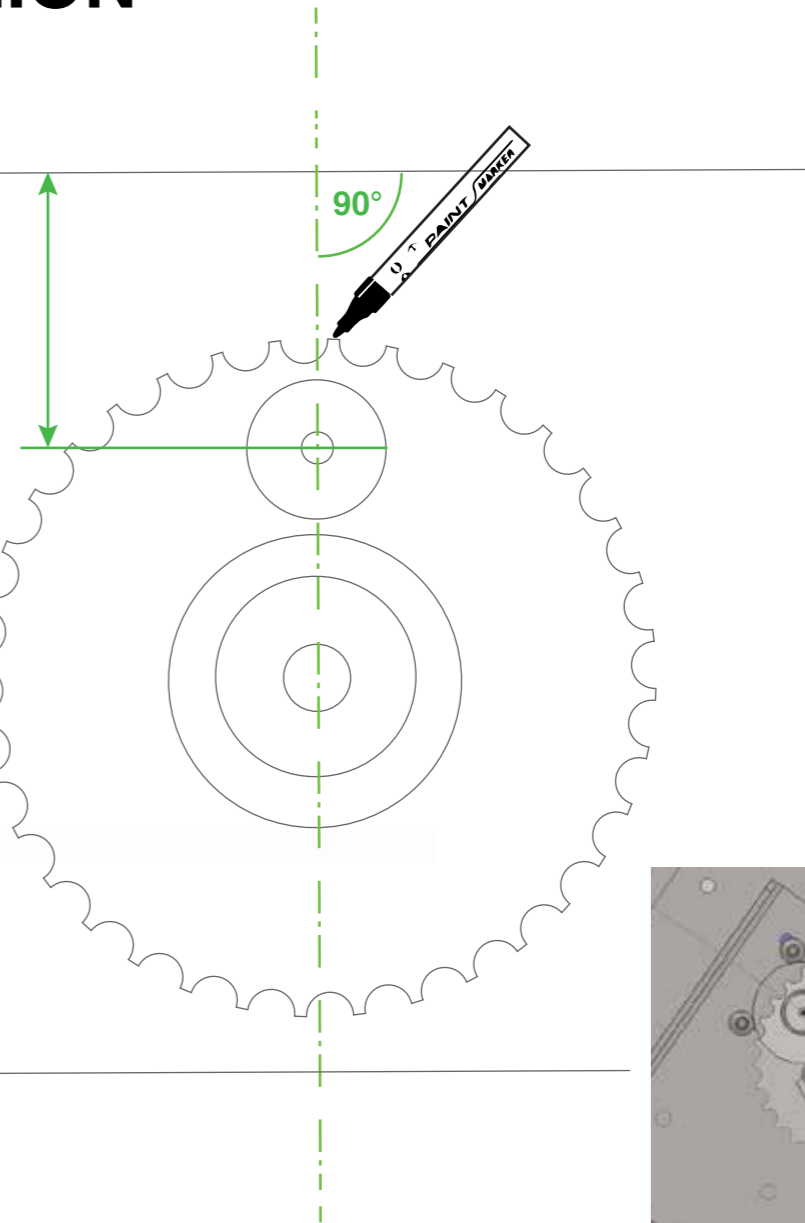
2 BLOCK THE LOWER PINION

Drill the metal plate over the hole. Thread it and then passing through the pinion's hole screw a bolt in it. This pinion blockage will permit to install the chain easily. After chain installation it's imperative REMOVE THE BOLT!

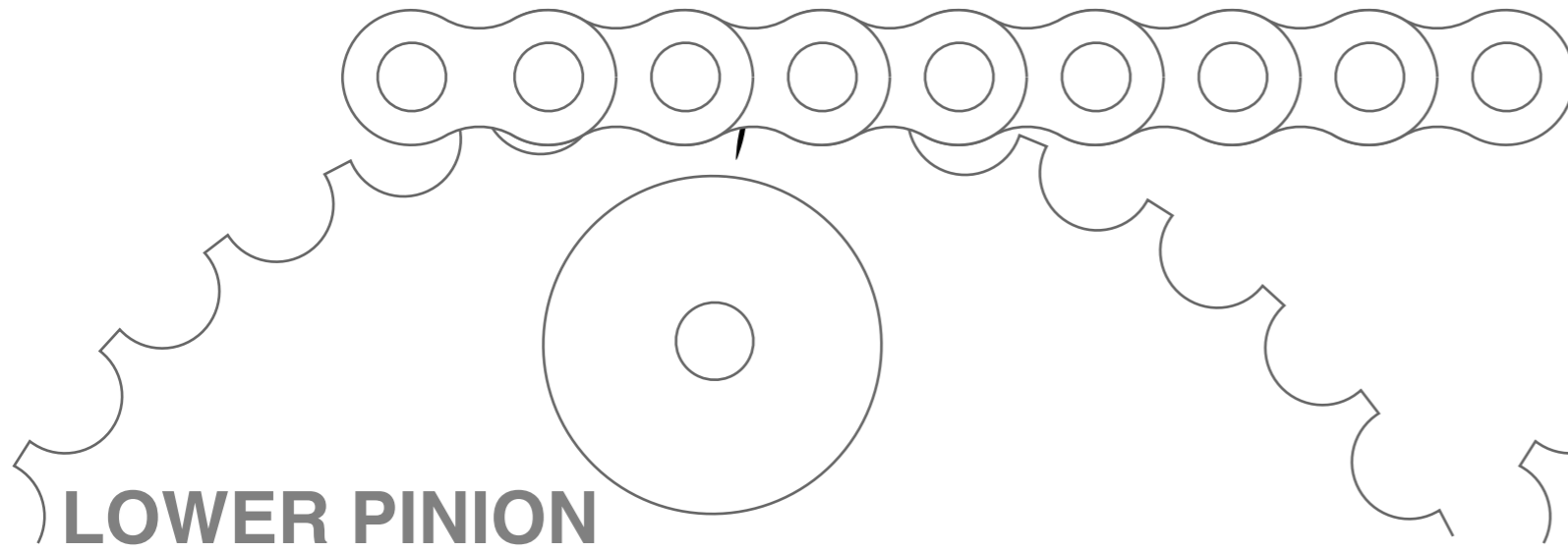


TOP PINION

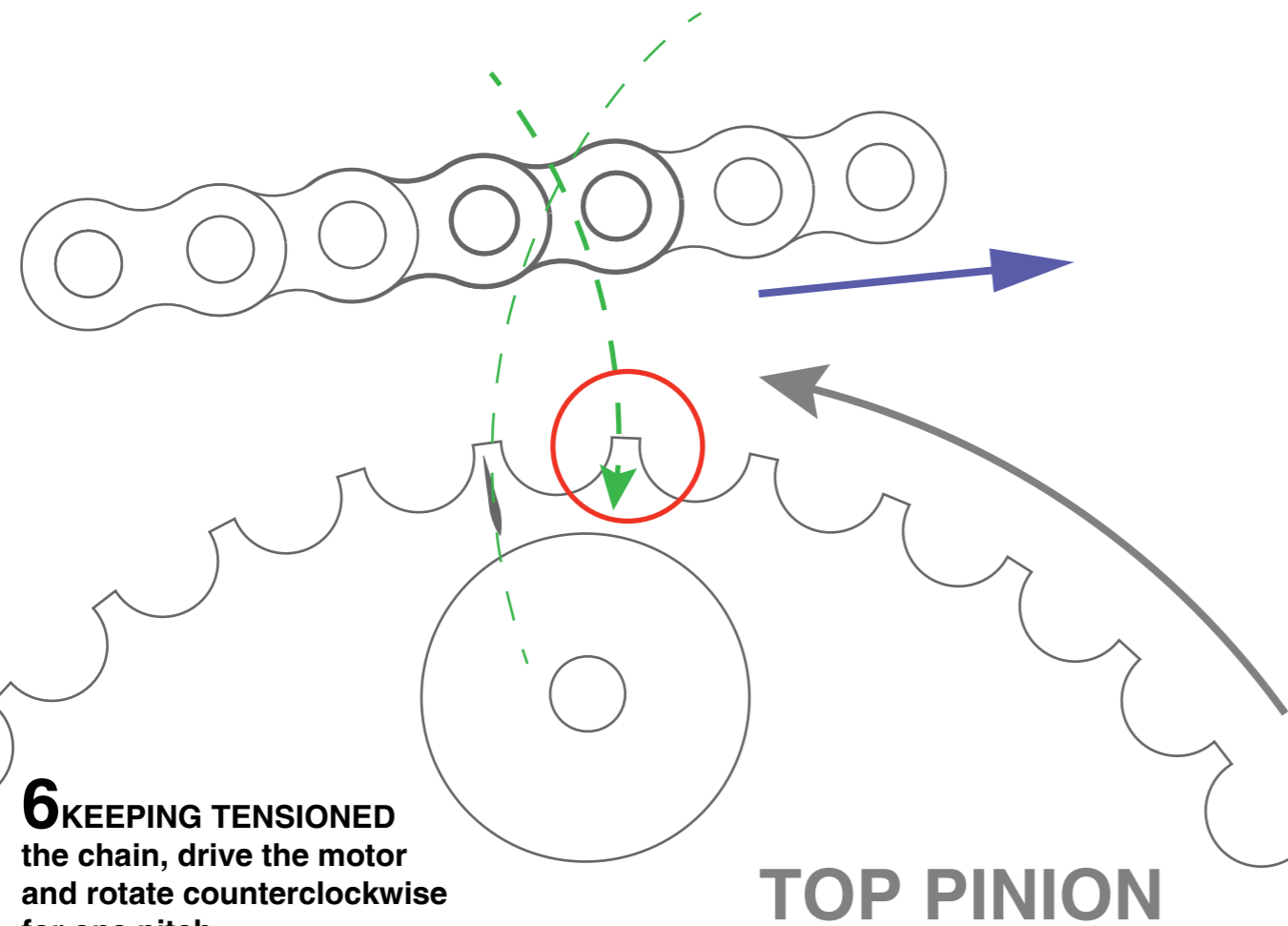
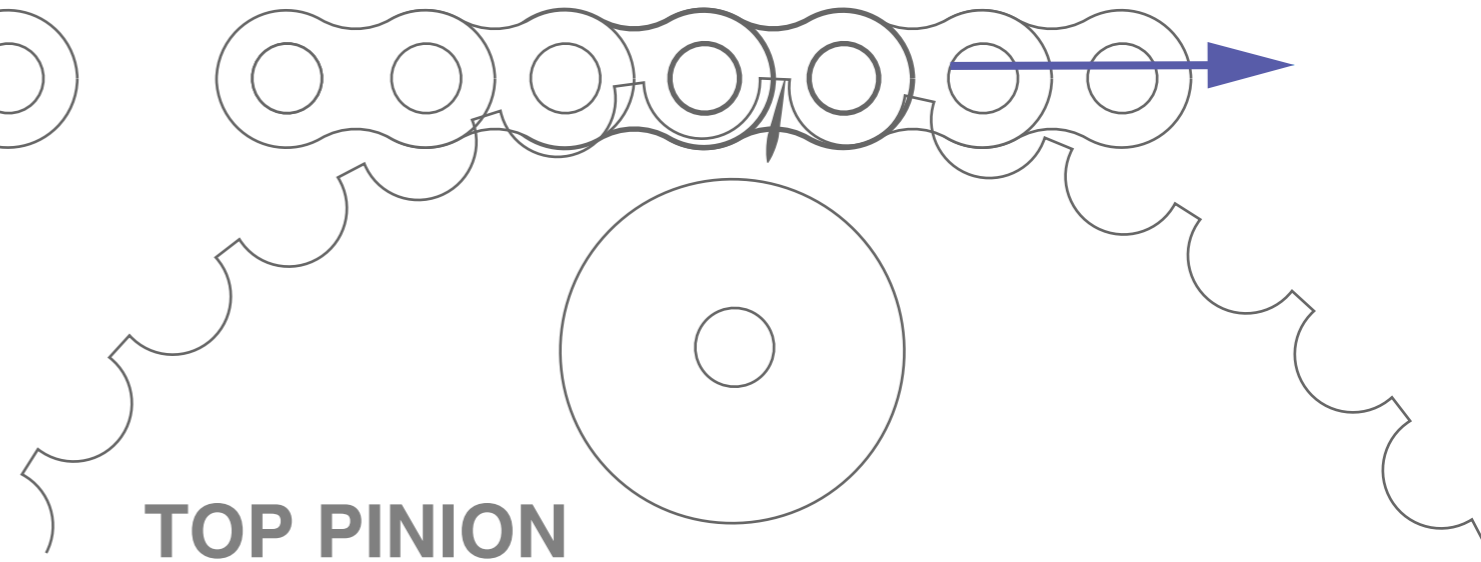
3 THE DISTANCE has to be as short as possible. Then mark the highest tooth with a marker



4 PLACE THE CHAIN
surround the lower
pinion.

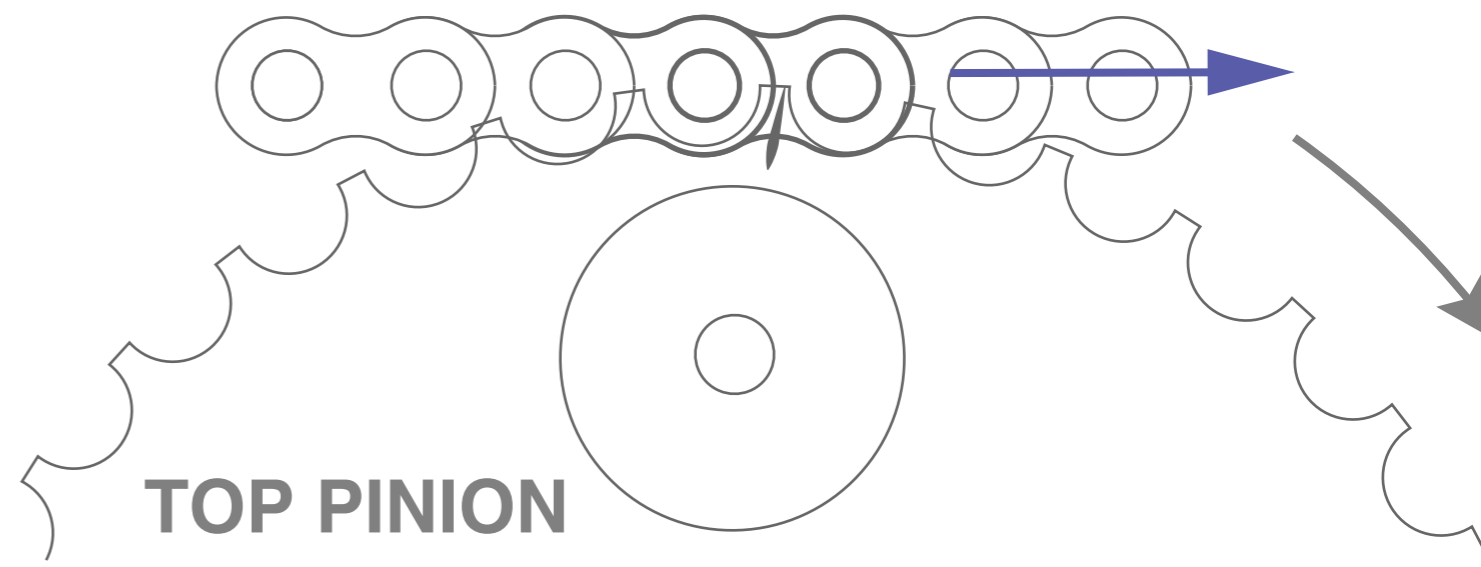


5 TENSIONING THE CHAIN
place it on the top pinion

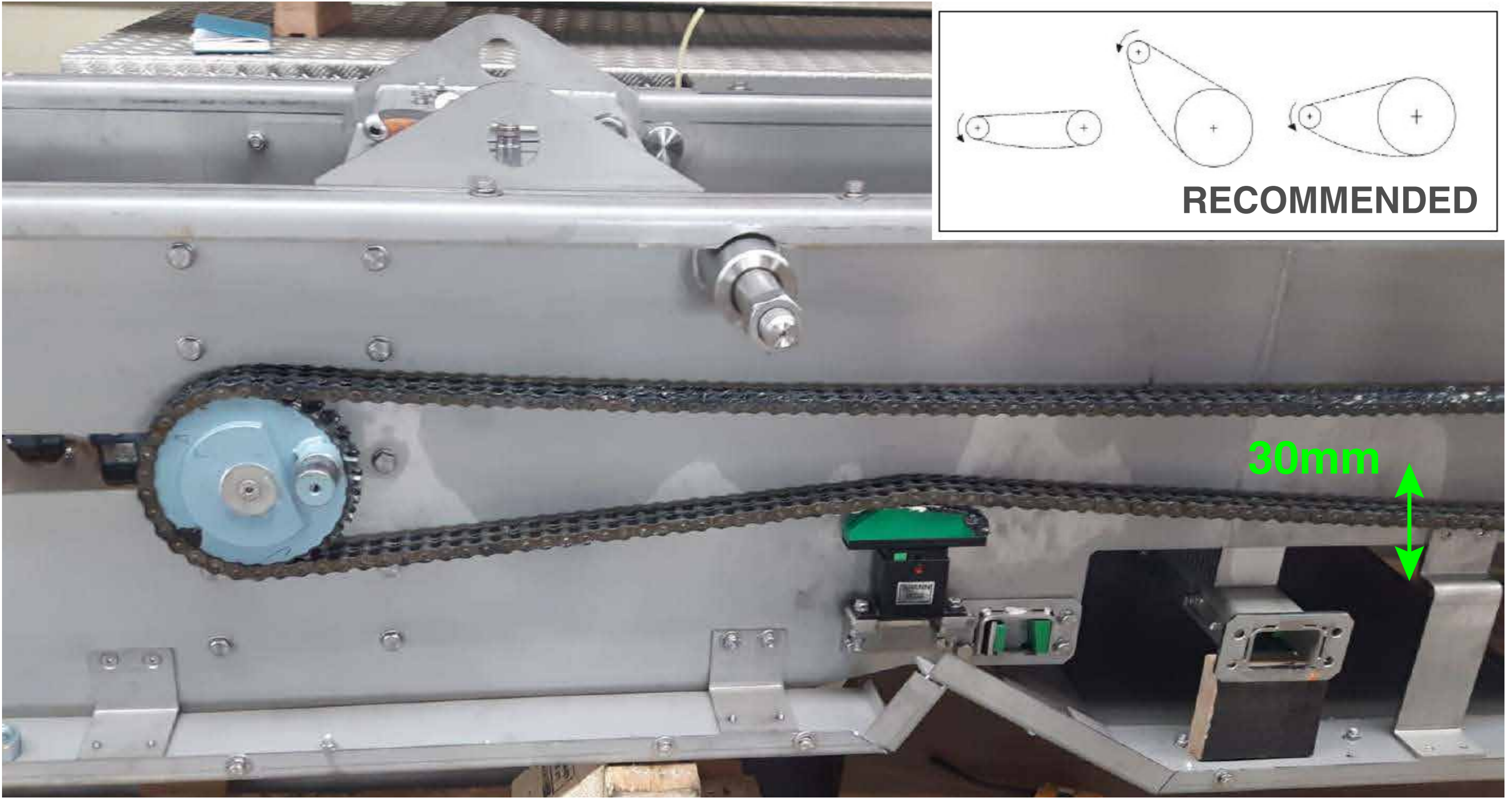


6 KEEPING TENSIONED
the chain, drive the motor
and rotate counterclockwise
for one pitch.
Then place the same chain's
slot, used for the previous sheet,
on the next one(see red circled).

7 PLACED THE CHAIN
rotate motor and pinion clockwise.
In this way the motor will tension the
chain correctly.



8 Once you close and so tension again the chain make sure then that the tensioner will work in a range of 30mm.



REMOVE THE BOLT WHICH HOLD THE LOWER PINION